SMD Block Type EMIFIL for Consumer equipment & Industrial equipment
BNX02□-01□ REFERENCE SPECIFICATION

1.Scope

This reference specification applies to SMD Block Type EMIFIL BNx02□-01□ sereis.

1.1 Specific applications:

- Power equipment: Products that can be used in power equipment such as renewable energy equipment, energy storage equipment and EV charging equipment and whose functions are not directly related to the protection of human life and property.
- Industrial equipment: Products that can be used in industrial equipment such as base stations, manufacturing equipment, industrial robotics equipment, and measurement equipment, and whose functions do not directly relate to the protection of human life and property.
- Medical equipment (GHTF Class C) *Except for implant/surgery/auto injector: Products that can be used for medical equipment of Class C of the international classification class GHTF and whose malfunction is considered to pose a relatively high risk to the human body.
- Medical equipment (GHTF Class A and B): Products that can be used for medical equipment regulated by Class A and Class B of the international classification class GHTF and whose functions do not directly relate to the protection of human life and property.
- Consumer equipment: Products that can be used in consumer equipment such as home appliances, audio/visual equipment, communication equipment, information equipment, office equipment, and household robotics, and whose functions are not directly related to the protection of human life and property.

1.2 Unsuitable application:

Applications listed in “Limitation of applications” in this reference specification.
WE DISCLAIM ANY LOSS AND DAMAGES ARISING FROM OR IN CONNECTION WITH THE PRODUCTS INCLUDING BUT NOT LIMITED TO THE CASE SUCH LOSS AND DAMAGES CAUSED BY THE UNEXPECTED ACCIDENT, IN EVENT THAT THE PRODUCT IS APPLIED FOR THE PURPOSE WHICH IS SPECIFIED ABOVE AS THE UNSUITABLE APPLICATION FOR THE PRODUCT.

2.Part Numbering

BN	X	022	-01	L
Product ID	Type	Serial No.	Features	Packaging Code

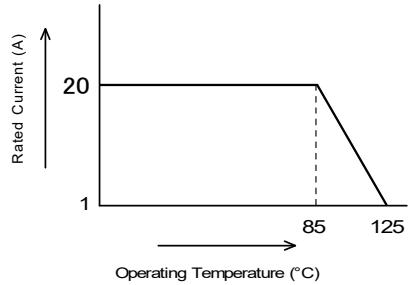
(L :Taping(ϕ178mm reel) / K :Taping(ϕ330mm reel) / B :Bulk)

3.Rating

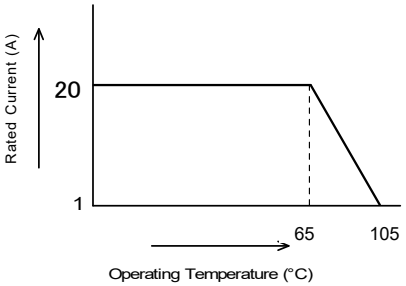
Customer’s Part Number	Part Number	Capacitance	Rated Voltage	Withstanding Voltage	Rated Current *	DC Resistance	Insulation Resistance	Insertion Loss	Voltage Drop
	BNX022-01L	1.0μF±15%	50V (DC)	125V (DC)	20A (DC)	0.43mΩ ±0.20mΩ	500MΩ min.	35dB min. (1MHz to 1GHz)	30 mV max.
	BNX022-01K								
	BNX022-01B								
	BNX023-01L	1.0μF±15%	100V (DC)	250V (DC)	20A (DC)	0.43mΩ ±0.20mΩ	500MΩ min.	35dB min. (1MHz to 1GHz)	45mV max.
	BNX023-01K								
	BNX023-01B								
	BNX028-01L	47μF±$^{20}_{50}$%	16V (DC)	40V (DC)	20A (DC)	0.43mΩ ±0.20mΩ	1.1MΩ min.	35dB min. (30KHz～1GHz)	45mV max.
	BNX028-01K								
	BNX028-01B								
	BNX029-01L	100μF±$^{20}_{50}$%	6.3V (DC)	15.8V (DC)	20A (DC)	0.43mΩ ±0.20mΩ	0.5MΩ min.	35dB min. (15KHz～1GHz)	45mV max.
	BNX029-01K								
	BNX029-01B								

* Rated current is derated according to operating temperature.

BNX022-01
BNX023-01
BNX029-01



BNX028-01



- Operating Temperature : - 40 °C to + 125 °C (BNX022-01/ BNX023-01/ BNX029-01)
  - 40 °C to + 105 °C (BNX028-01)
- Storage Temperature : - 55 °C to + 125 °C

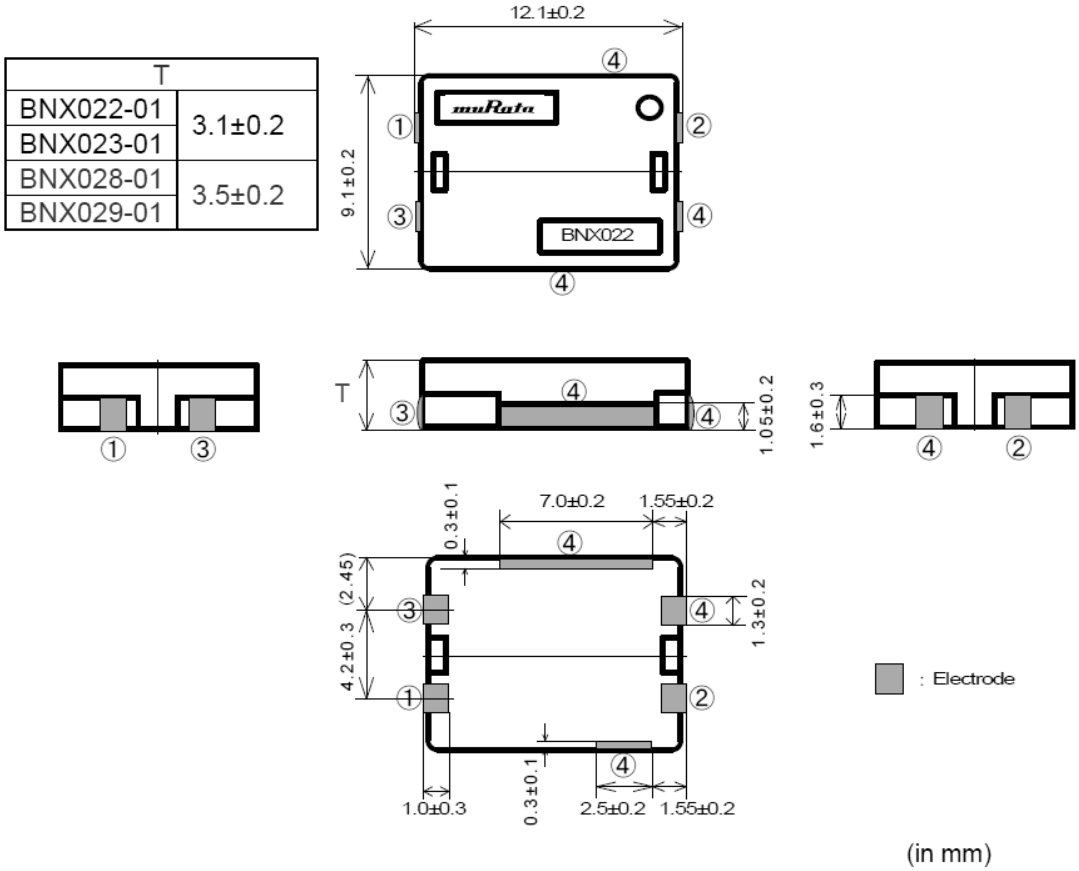
4.Standard Testing Condition

<Unless otherwise specified>
Temperature : Ordinary Temp. 15 °C to 35 ºC
Humidity : Ordinary Humidity 25 %(RH) to 85 %(RH)

<In case of doubt>
Temperature : 20 °C ± 2 °C
Humidity : 60 %(RH) to 70 %(RH)
Atmospheric pressure : 86kPa to 106kPa

5.Style and Dimensions

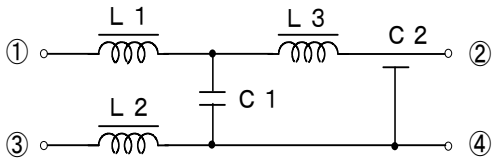
T	
BNX022-01	3.1±0.2
BNX023-01	
BNX028-01	3.5±0.2
BNX029-01	



(in mm)

※Coplanarity 0.10mm max

■Equivalent Circuit



■ Unit Mass (Typical value)

0.80g

6.Marking

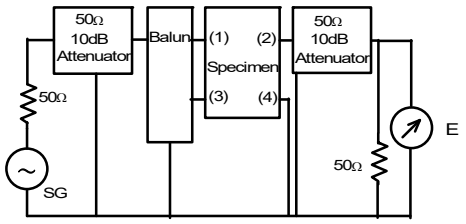
Filter shall be marked as follows.

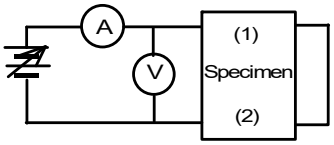
(1) Murata Mark : muRata

(2) Part Number : BNX022-01 : （ BNX022 ）
BNX023-01 : （ BNX023 ）
BNX028-01 : （ BNX028 ）
BNX029-01 : （ BNX029 ）

(3) Polarity Marking : ○

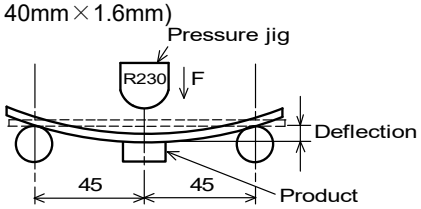
7.Electrical Performance

No.	Item	Specification	Test Method
7.1	Insertion Loss	Meet item 3.	 ∗Method of measurement based on MIL-STD-220 Insertion Loss = -20 log E_1/E_0 (dB) E_0 : Level without FILTER (short) E_1: Level with FILTER
7.2	Capacitance		Measured by the following condition between Terminal ①② and ③④. (see item 5.) Frequency : 1 ± 0.1kHz（BNX022/BNX023） 120±24Hz (BNX028/BNX029) Voltage : 1 V(rms) max. （BNX022/BNX023） 0.5±0.1V(rms). （BNX028/BNX029） Measuring Equipment : Agilent4278A or the equivalent（BNX022/BNX023） Agilent4284A or the equivalent（BNX028/BNX029）
7.3	DC Resistance		Measured by the way of 4 terminal method between ① and ② and between ③ and ④. (see item 5.)
7.4	Insulation Resistance		Measured at DC rated voltage between terminal ①② and ③④. (see item 5.) Time : 60 s max Charging current : 50 mA max. Measuring Equipment : R8340A or the equivalent

No.	Item	Specification	Test Method
7.5	Withstanding Voltage	Filter shall be no failure.	Withstanding voltage shall be applied between terminal ①② and ③④. (see item 5.) Test Voltage : BNX022-01 125V(DC) BNX023-01 250 V(DC) BNX028-01 40 V(DC) BNX029-01 15.8 V(DC) Time : 5 ± 1 s Charging current : 50 mA max.
7.6	Voltage Drop	Meet item 3.	After soldering the part on the test substrate, measure the voltage with passing the rated current as shown in the schematic below.  Where the terminals of the part shall be connected as follows: Referring to the terminal No. shown in item 5, connect terminal No. ② and ④ by soldering copper wire with diameter more than 1mm / length less than 6mm. Then connect terminal No. ① as (1) and terminal No. ③ as (2) the measurement circuit as mentioned above. The probe for measuring the voltage shall be touched on the solder fillet of ①③.

8.Mechanical Performance

No.	Item	Specification	Test Method
8.1	Appearance and Dimensions	Meet item 5.	Visual Inspection and measured with Micrometer caliper and Slide Caliper.
8.2	Marking	Meet item 5.	Visual Inspection
8.3	Reflow Solderability	Appropriate solder fillet is formed.	It shall be soldered with the Standard Profile condition as shown No.13.6(2) Soldering Condition. ・thickness of solder paste : 150 to 200 μm ・Land dimension : see No.13.5.
8.4	Resistance to soldering iron	Meet Table 1. Table 1 Appearance: No damaged Cap.Change: BNX022 / BNX023: within ±7.5%; BNX028 / BNX029: within ±15% I.R.: meet item 3 Dielectric Strength: No failure	Soldering iron : 100 W max. Tip Temperature : 450 °C ± 5 °C Soldering Time : 5 s , 2 Times Do not touch the products directly with the tip of the soldering iron. <About BNX028,BNX029> ・Initial values: measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours. ・Values After Testing:measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.

<table>
<tr><th>No.</th><th>Item</th><th>Specification</th><th>Test Method</th></tr>
<tr><td>8.5</td><td>Bending Strength</td><td>Meet Table 1.
Table 1
<table><tr><td>Appearance</td><td colspan="2">No damaged</td></tr><tr><td rowspan="4">Cap.Change</td><td>BNX022</td><td rowspan="2">within ±7.5%</td></tr><tr><td>BNX023</td></tr><tr><td>BNX028</td><td rowspan="2">within ±15%</td></tr><tr><td>BNX029</td></tr><tr><td>I.R.</td><td colspan="2">meet item 3</td></tr><tr><td>Dielectric Strength</td><td colspan="2">No failure</td></tr></table></td><td>It shall be soldered on the glass-epoxy substrate.
(100mm×40mm×1.6mm)
 
Deflection : 2 mm
Keeping Time : 30 s
Speed : 0.5 mm/s

<About BNX028,BNX029>
・Initial values: measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.
・Values After Testing:measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.</td></tr>
<tr><td>8.6</td><td>Drop</td><td>Meet Table 2.
Table 2
<table><tr><td>Appearance</td><td>No damaged</td></tr><tr><td>Cap.Change</td><td>within ±15%</td></tr><tr><td>I.R.</td><td>meet item 3</td></tr><tr><td>Dielectric Strength</td><td>No failure</td></tr></table></td><td>It shall be dropped on concrete or steel board.
Method : free fall
Height : 1 m
The Number of Time : 10 times

<About BNX028,BNX029>
・Initial values: measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.
・Values After Testing:measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.</td></tr>
<tr><td>8.7</td><td>Vibration</td><td></td><td>It shall be soldered on the glass-epoxy substrate.
Oscillation Frequency : 10 to 2000 to 10Hz for
20 minutes
Total amplitude 3.0 mm or Acceleration amplitude 196 m/s^2 whichever is smaller.
Time : A period of 3 hours in each of 3 mutually perpendicular directions. (Total 9 hours)

<About BNX028,BNX029>
・Initial values: measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.
・Values After Testing:measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.</td></tr>
<tr><td>8.8</td><td>Shock</td><td></td><td>It shall be soldered on the glass-epoxy substrate.
Acceleration : 14700 m/s^2
Normal duration: 0.5 ms
Waveform : Half-sine wave
Direction : 6 direction
Testing Time : 3 times for each direction

<About BNX028,BNX029>
・Initial values: measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.
・Values After Testing:measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.</td></tr>
</table>

9.Environmental Performance (It shall be soldeared on the substrate.)

<table>
<tr><th>No.</th><th>Item</th><th>Specification</th><th>Test Method</th></tr>
<tr><td>9.1</td><td>Heat Shock</td><td>BNX022/BNX023:Meet Table 1.
BNX028/BNX029:Meet Table 3.</td><td>1 Cycle
1 step : -55°C(+0°C,-3°C) / 30 min. (+3,-0) min.
2 step : Room Temperature / within 0.5 min.
3 step : 125(+3°C,-0°C) / 30 min. (+3,-0) min.
(for BNX028: 105(+3°C,-0°C) / 30 min. (+3,-0) min.)
4 step : Room Temperature / within 0.5 min.
Total cycles
<table><tr><td>BNX022</td><td>1000cycles</td></tr><tr><td>BNX023
BNX028
BNX029</td><td>100cycles</td></tr></table>Then measure values after exposure in the room condition for 48 ± 4 hours.

<About BNX028,BNX029>
· Initial values: measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.
·Values After Testing:measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.</td></tr>
<tr><td rowspan="2">9.2</td><td>Humidity Life ①</td><td>Meet Table 3.
Table 3<table><tr><td>Appearance</td><td colspan="2">No damaged</td></tr><tr><td rowspan="4">Cap.Change</td><td>BNX022</td><td rowspan="2">within ±12.5%</td></tr><tr><td>BNX023</td></tr><tr><td>BNX028</td><td rowspan="2">within ±15%</td></tr><tr><td>BNX029</td></tr><tr><td rowspan="4">I.R.</td><td>BNX022</td><td rowspan="2">25MΩ min.</td></tr><tr><td>BNX023</td></tr><tr><td>BNX028</td><td>0.11MΩ min.</td></tr><tr><td>BNX029</td><td>0.05MΩ min.</td></tr></table></td><td>Temperature : 60 ± 2 °C
Humidity : 90 □ 95 %(RH)
Voltage : Rated Voltage
Time : 1000 h (+ 48h , - 0h)
Then measure values after exposure in the room condition for 48 ± 4 hours.

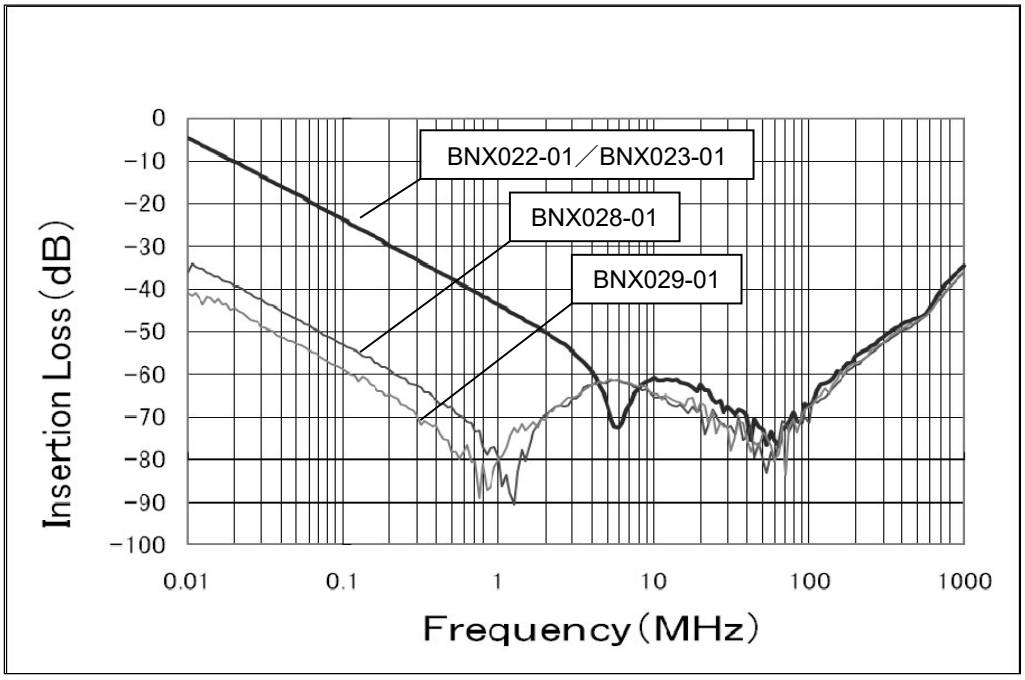
<About BNX028,BNX029>
· Initial values: measured after heat treatment (150± 010 °C, 1hour) and exposure in the room condition for 24±2 hours.
·Values After Testing:measured after heat treatment (150± 010 °C, 1hour) and exposure in the room condition for 24±2 hours.</td></tr>
<tr><td>Humidity Life ②</td><td>Temperature : 85 ± 2 °C
Humidity : 80 □ 85 %(RH)
Voltage : Rated Voltage
Time : 1000 h (+ 48h , - 0h)
Then measure values after exposure in the room condition for 48 ± 4 hours.

<About BNX028,BNX029>
· Initial values: measured after heat treatment (150± 010 °C, 1hour) and exposure in the room condition for 24±2 hours.
·Values After Testing:measured after heat treatment (150± 010 °C, 1hour) and exposure in the room condition for 24±2 hours.</td></tr>
</table>

<table>
<tr><th>No.</th><th>Item</th><th>Specification</th><th>Test Method</th></tr>
<tr><td>9.3</td><td>Heat Life</td><td>Meet Table 4.
Table 4
<table>
<tr><td>Appearance</td><td colspan="2">No damaged</td></tr>
<tr><td rowspan="4">Cap.Change</td><td>BNX022</td><td rowspan="2">within ±12.5%</td></tr>
<tr><td>BNX023</td></tr>
<tr><td>BNX028</td><td rowspan="2">within ±15%</td></tr>
<tr><td>BNX029</td></tr>
<tr><td rowspan="4">I.R.</td><td>BNX022</td><td rowspan="2">50MΩ min.</td></tr>
<tr><td>BNX023</td></tr>
<tr><td>BNX028</td><td>0.11MΩ min.</td></tr>
<tr><td>BNX029</td><td>0.05MΩ min.</td></tr>
</table></td><td>Temperature : 125 ± 2 °C
Voltage : Rated Voltage × 2
Time : 1000 h (+ 48h , - 0h)
Then measure values after exposure in the room condition for 48 ± 4 hours.

<About BNX028,BNX029>
・ Initial values: measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.
・Values After Testing:measured after heat treatment (150± $^{0}_{10}$ °C, 1hour) and exposure in the room condition for 24±2 hours.</td></tr>
</table>

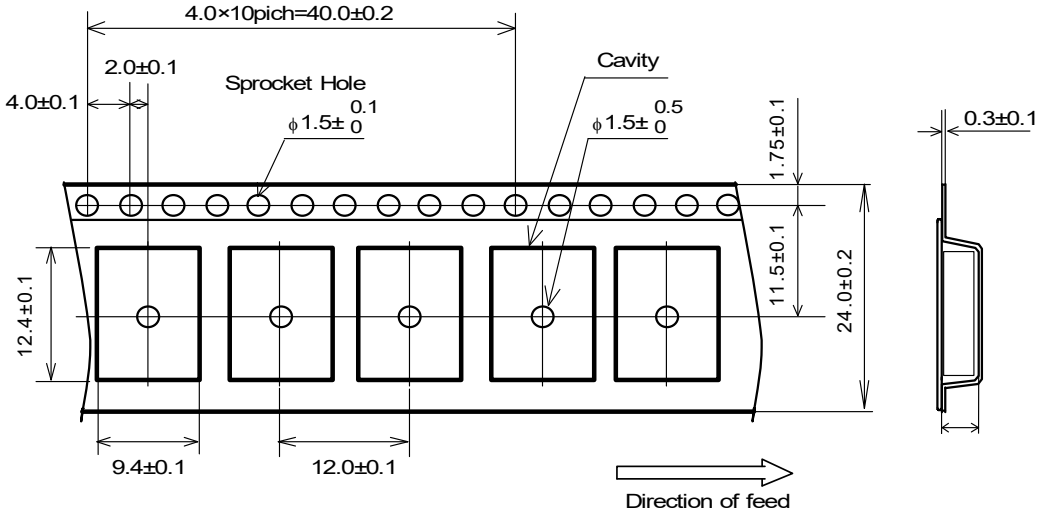
10.Insertion Loss Characteristics (I.L.) (Typ.)



11. Specification of Packaging

11.1 Appearance and Dimensions (24mm-wide plastic tape)

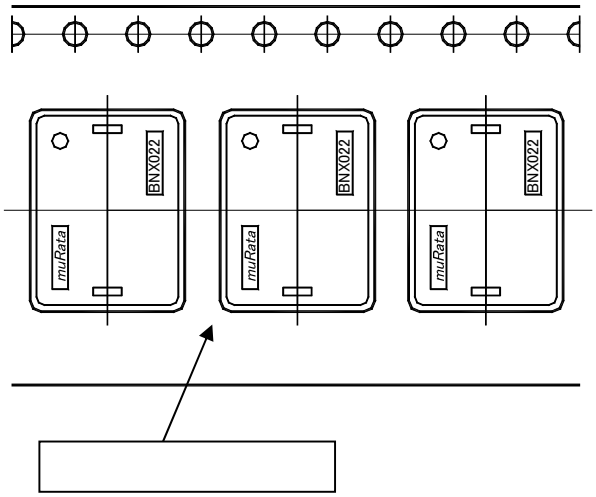
(1) plastic tape



(in:mm)

∗Dimension of the Cavity is measured at the bottom side.

(2)Direction of the product



11.2 Specification of Taping

(1) Packing quantity (standard quantity)
φ178mm reel : 400 pcs. / reel
φ330mm reel : 1500 pcs. / reel

(2) Packing Method
Products shall be packaged in the cavity of the plastic tape and sealed with cover tape.

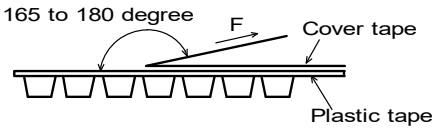
(3) Spliced point
The cover tape have no spliced point.

(4) Sprocket Hole
The sprocket holes are to the right as the tape is pulled toward the user.

(5) Missing components number
Missing components number within 0.025% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.

11.3 Pull Strength of Plastic Tape and Cover Tape

Plastic tape	10N min.
Cover tape	



11.4 Peeling off force of Cover tape

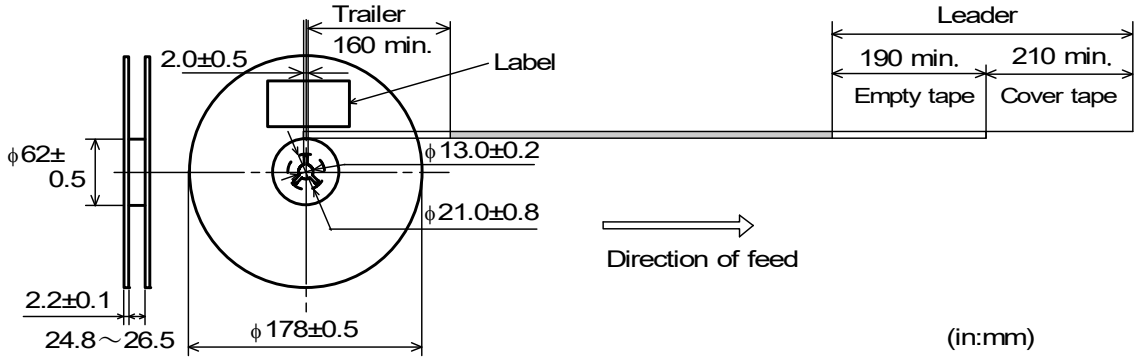
0.2N to 0.7N (minimum value is typical)

∗ Speed of Peeling off : 300 mm / min

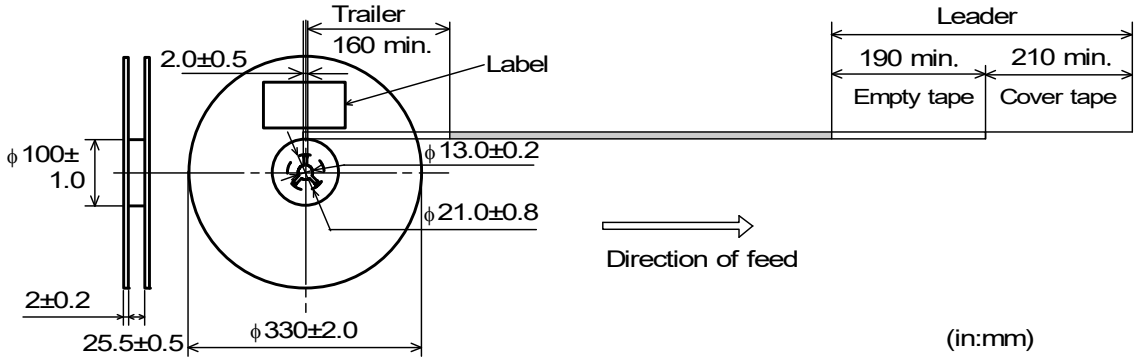
11.5 Dimensions of Leader-tape, Trailer and Reel

There shall be leader-tape (top tape and empty tape) and trailer-tape (empty tape) as follows.

[Packaging Code:L (ϕ178mm reel)]



[Packaging Code:K (ϕ330mm reel)]



11.6 Marking for reel

Customer part number, MURATA part number, Inspection number(∗1), RoHS marking (∗2), Quantity, etc

∗1) « Expression of Inspection No. » □□ OOOO ××× (1) (2) (3)

(1) Factory Code

(2) Date First digit : Year / Last digit of year
Second digit : Month / Jan. to Sep. → 1 to 9, Oct. to Dec. → O,N,D
Third, Fourth digit : Day

(3) Serial No.

∗2) « Expression of RoHS marking » ROHS – Y (△) (1) (2)

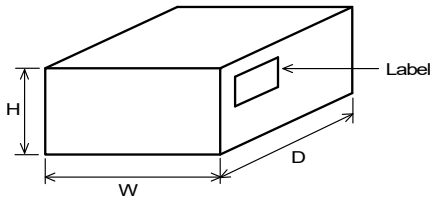
(1) RoHS regulation conformity parts.

(2) MURATA classification number

11.7 Marking for Outside package (corrugated paper box)

Customer name, Purchasing Order Number, Customer Part Number, MURATA part number, RoHS discrimination(∗2) , Quantity , etc

11.8 Specification of Outer Case



Reel	Outer Case Dimensions (mm)			Standard Reel Quantity in Outer Case (Reel)
	W	D	H	
ϕ178mm	186	186	93	3
ϕ330mm	340	340	85	2

∗ Above Outer Case size is typical. It depends on a quantity of an order.

12. ⚠ Caution

12.1.Direction of mounting

Please make sure of the direction of mounting and connect to the circuit properly.
As shown in the equivalent circuit shown in item 5, this product has a directionality.
Wrong connection to the circuit may cause open/short circuit of the part, burnout and serious accidents.

12.2 Limitation of applications

The products listed in the reference specification (hereinafter the product(s) is called as the “Product(s)”) are designed and manufactured for applications specified in the reference specification (hereinafter called as the “Specific Application”).
We shall not warrant anything in connection with the Products including fitness, performance, adequateness, safety, or quality, in the case of applications listed in from (1) to (11) written at the end of this precautions, which may generally require high performance, function, quality, management of production or safety. Therefore, the Product shall be applied in compliance with the specific application.
WE DISCLAIM ANY LOSS AND DAMAGES ARISING FROM OR IN CONNECTION WITH THE PRODUCTS INCLUDING BUT NOT LIMITED TO THE CASE SUCH LOSS AND DAMAGES CAUSED BY THE UNEXPECTED ACCIDENT, IN EVENT THAT (i) THE PRODUCT IS APPLIED FOR THE PURPOSE WHICH IS NOT SPECIFIED AS THE SPECIFIC APPLICATION FOR THE PRODUCT, AND/OR (ii) THE PRODUCT IS APPLIED FOR ANY FOLLOWING APPLICATION PURPOSES FROM (1) TO (11) (EXCEPT THAT SUCH APPLICATION PURPOSE IS UNAMBIGUOUSLY SPECIFIED AS SPECIFIC APPLICATION FOR THE PRODUCT IN OUR CATALOG SPECIFICATION FORMS, DATASHEETS, OR OTHER DOCUMENTS OFFICIALLY ISSUED BY US*).

(1) Aircraft equipment
(2) Aerospace equipment
(3) Undersea equipment
(4) Power plant control equipment
(5) Medical equipment
(6) Transportation equipment
(7) Traffic control equipment
(8) Disaster prevention/security equipment
(9) Industrial data-processing equipment
(10) Combustion/explosion control equipment
(11) Equipment with complexity and/or required reliability equivalent to the applications listed in the above.

For exploring information of the Products which will be compatible with the particular purpose other than those specified in the reference specification, please contact our sales offices, distribution agents, or trading companies with which you make a deal, or via our web contact form.
Contact form: https://www.murata.com/contactform

* We may design and manufacture particular Products for applications listed in (1) to (11). Provided that, in such case we shall unambiguously specify such Specific Application in the reference specification without any exception. Therefore, any other documents and/or performances, whether exist or non-exist, shall not be deemed as the evidence to imply that we accept the applications listed in (1) to (11).

12.3.ESD

ESD to this product, exceeding condition of IEC61000-4-2 with 30kV, may cause short circuit and fuming or firing.

12.4 Corrosive gas

Please refrain from use since contact with environments with corrosive gases (sulfur gas [hydrogen sulfide, sulfur dioxide, etc.], chlorine, ammonia, etc.) or oils (cutting oil, silicone oil, etc.) that have come into contact with the previously stated corrosive gas environment will result in deterioration of product quality or an open from deterioration due to corrosion of product electrode, etc. We will not bear any responsibility for use under these environments.

13.Notice

Products can only be soldered with reflow.
This product is designed for solder mounting.
Please consult us in advance for applying other mounting method such as conductive adhesive.

13.1. Flux and Solder

Flux	Use rosin-based flux, Do not use highly acidic flux (with chlorine content exceeding 0.2(wt)%). Do not use water soluble flux.
Solder	Use Sn-3.0Ag-0.5Cu solder

Other flux (except above) Please contact us for details, then use.

13.2. Note for Assembling

<Exclusive Use of Reflow Soldering>
When installing by the flow soldering, the degradation of the insulation resistance sometimes occurs.
Products can only be soldered with reflow.
The use in flow soldering be reserved.

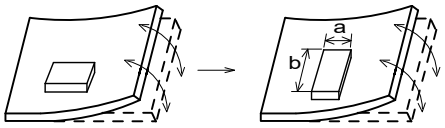
< Thermal Shock >
Pre-heating should be in such a way that the temperature difference between solder and products surface is limited to 100 °C max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100 °C max.
Insufficient pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.

13.3. Attention Regarding P.C.B. Bending

The following shall be considered when designing P.C.B.'s and laying out products.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress for board warpage.

〔Products direction〕

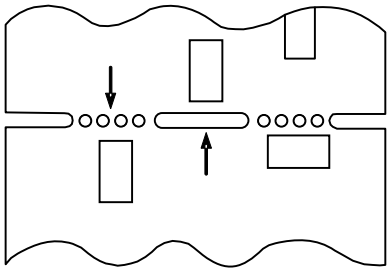


Products shall be locatedin the sideways direction (Length:a<b) to the mechanical stress.

(2)Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.
It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

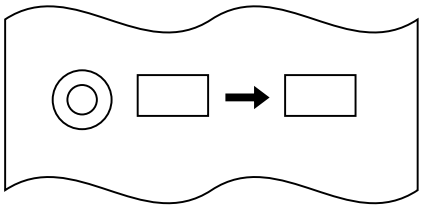
Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D *1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C



*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation.
If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

(3) Mounting Components Near Screw Holes

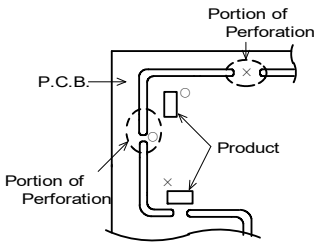
When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



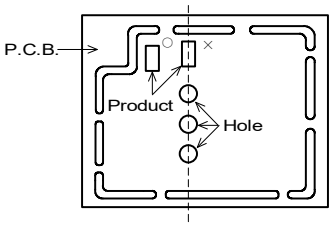
13.4. Attention Regarding P.C.B. Design

< The Arrangement of Products >

P.C.B. shall be designed so that products are far from the portion of perforation.



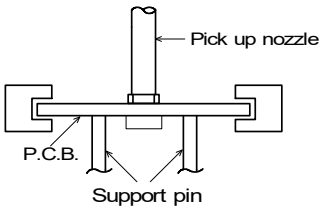
The portion of perforation shall be designed as narrow as possible, and shall be designed so as not to be applied the stress in the case of P.C.B. separation.



Products shall not be arranged on the line of a series of holes when there are big holes in P.C.B.
(Because the stress concentrate on the line of holes.)

< Products Placing >

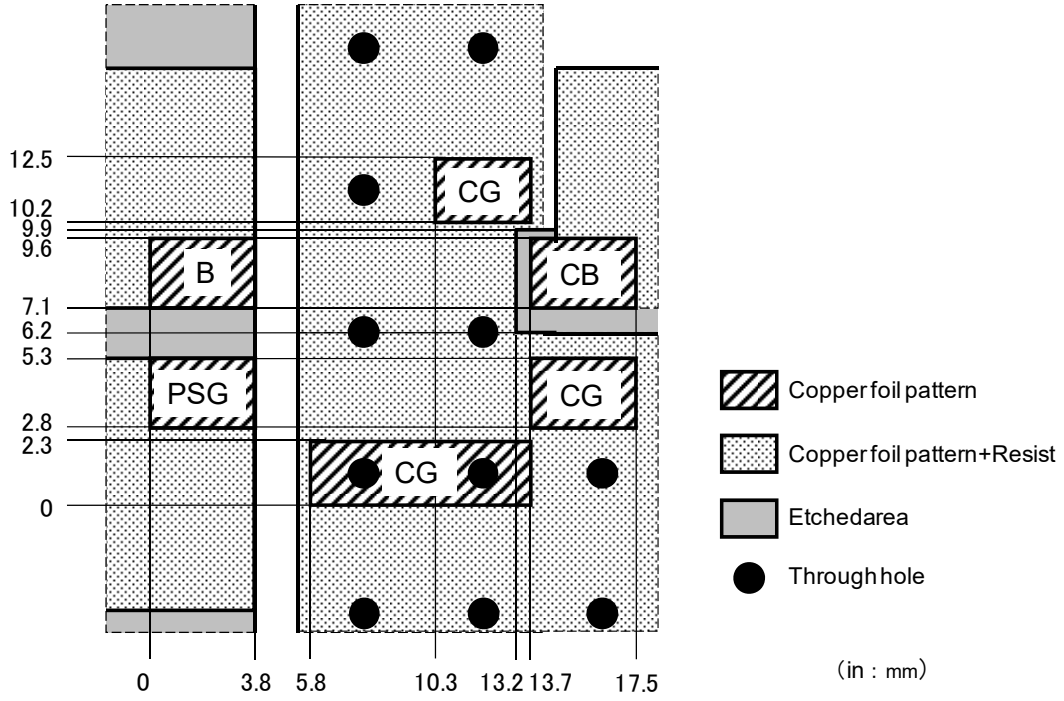
Support pins shall be set under P.C.B . to prevent causing a warp to P.C.B. during placing the products on the other side of P.C.B.



< P.C.B. Separation >

P.C.B. shall not be separated with hand.
P.C.B. shall be separated with the fixture so as not to cause P.C.B. bending.

13.5. Standard Land Dimensions



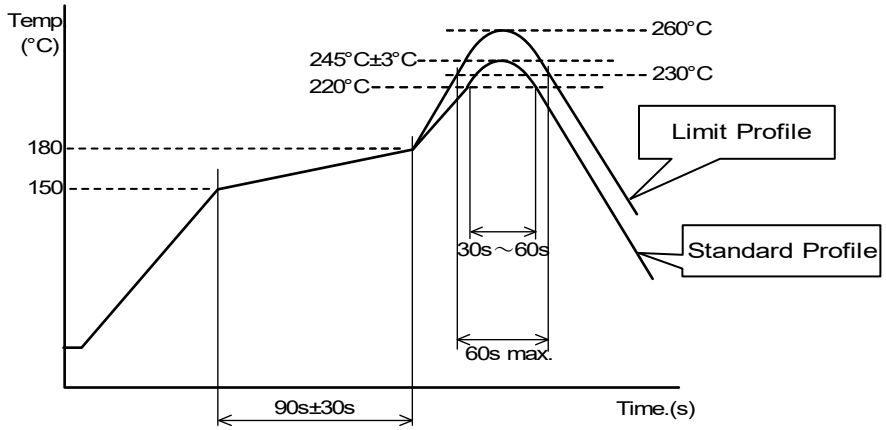
(1)Design the land pads for this part as shown above on both side printed circuit board (or a multiple layered substrate).
(2) This product is designed to meet large current.
Please design PCB pattern which is connected to this product not to become too hot by applied large current.
(3)Ground area of CG should be connected to ground layer on the other side (or ground layer of multiple layered substrate) with through holes as shown above.
It is recommended to take the ground area as wide as possible.
(4)It is recommended to use the connection to the ground layer with through holes and the ground layer to be circuit board wide.
(5)Even in case that it isn't possible to use a both side printed circuit board (or a multiple layered substrate), the land pads for CG should be designed as wide as possible.

13.6. Reflow Soldering

(1) Solder paste printing for reflow soldering
- Standard thickness of solder paste should be 150 to 200 μm.
  Incidentally, depending on the reflow condition and the way of heat conduction, the solder would not wet up the terminal, being possible to lead to not enough connection between terminals and lands on the circuit board / open circuit in the circuit board. In case of use, always evaluate this part in your products with actual use condition.
- For the solder paste printing pattern, use standard land dimensions.
- For the resist and copper foil pattern, use standard land dimensions.
- Use Sn / Pn = 60 / 40 or Sn-3.0Ag-0.5Cu solder

(2) Soldering Conditions

Standard soldering profile and the limit soldering profile is as follows.
The excessive soldering conditions may cause leaching of the electrode and/or resulting in the deterioration of product quality.



	Standard Profile	Limit Profile
Pre-heating	150°C ~ 180°C , 90s ± 30s	
Heating	above 220°C , 30s ~ 60s	above 230°C , 60s max.
Peak temperature	245°C ± 3°C	260°C , 10s
Cycle of reflow	2 times	2 times

13.7. Reworking with Soldering iron

・The following conditions shall be strictly followed when using a soldering iron.

Pre-heating	150°C,1 min
Tip temperature	450°C max.
Soldering iron output	100W max.
Soldering time	5s
Time	2 times

Note : Do not touch the products directly with the tip of the soldering iron.

13.8. Cleaning Conditions

Don't cleaning product due to non-waterproof construction.

13.9. Operating Environment

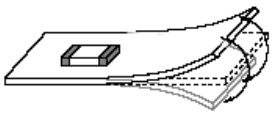
Do not use this product under the following environmental conditions, on deterioration of the performance, such as insulation resistance may result from the use.

(1) in the corrodible atmosphere (acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc.)
(2) in the atmosphere where liquid such as organic solvent, may splash on the products.

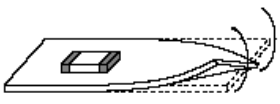
13.10. Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.
Excessive mechanical stress may cause cracking in the product.

Bending



Twisting



13.11 Storage condition

(1) Storage period

Use the products within 12 months after delivered.
Solderability should be checked if this period is exceeded.

(2) Storage environment condition

・Products should be stored in the warehouse on the following conditions.
Temperature : - 10 °C to + 40 °C
Humidity : 15 % to 85% relative humidity No rapid change on temperature and humidity

・Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.

・Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.

・Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.

・Avoid storing the product by itself bare (i.e.exposed directly to air).

(3) Delivery

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

14. ⚠ Notes

(1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.

(2) You are requested not to use our product deviating from the reference specifications.

(3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.